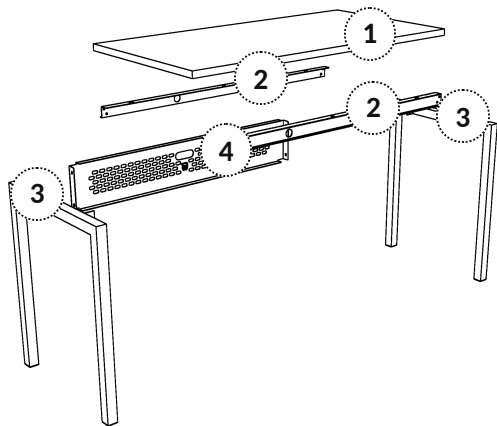


How to Assemble?

Modular Desk 24 × 48 in
steel frame, laminated top

- ① Desk top × 1
- ② Rail × 2
- ③ Leg frame × 2
- ④ Modesty panel × 1

Size: W 47.5 × D 24 × H 29.5 in
(1206 × 610 × 750 mm)



(A) M6 screw ×18



(B) flange nut ×8

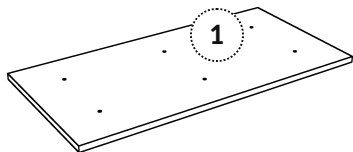


(C) glider ×4

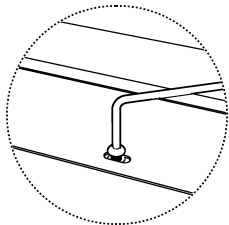
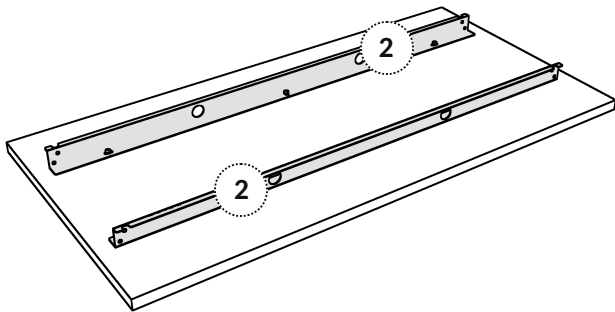


(D) Allen key

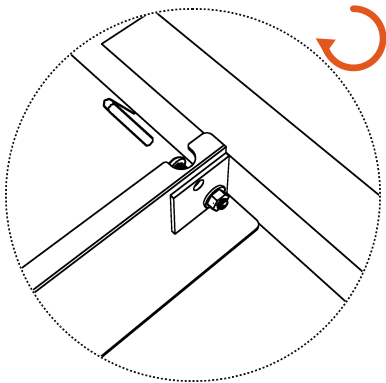
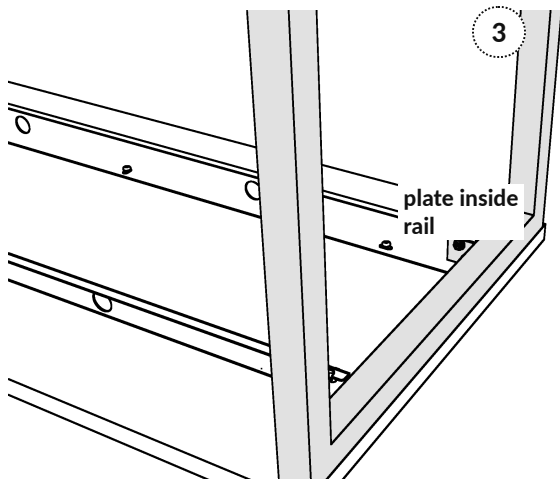
- 1** Lay the top **1** face-down on a soft, clean surface.



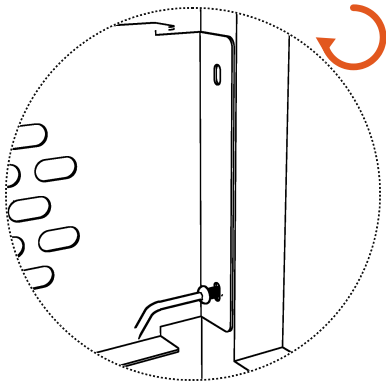
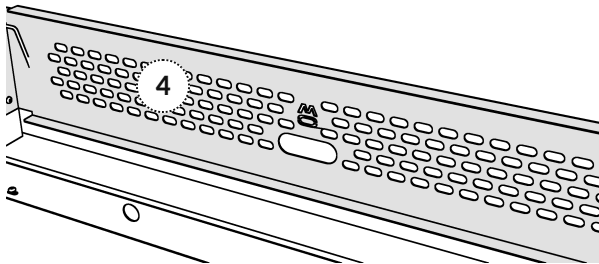
- 2** Place both rails **2** on the underside, slots over the golden inserts. Fit 3 screws **A** in each rail with the Allen key **D**, but leave them a little loose for now.



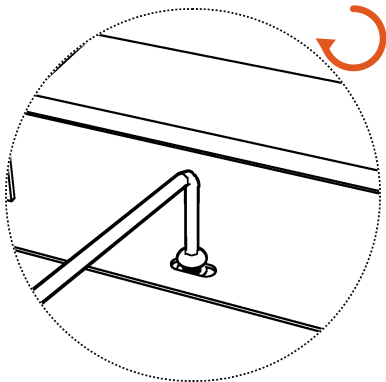
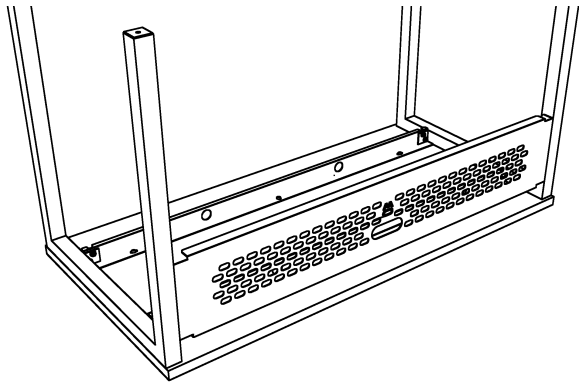
- 3** Set a leg frame **3** over each end of the rails, legs pointing up; the leg plates go **INSIDE** the two rails. Fix each rail end to the plate with 2 screws **(A)** and 2 flange nuts **(B)**: hold the nut and turn the screw clockwise. 4 screws per frame.



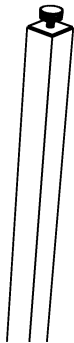
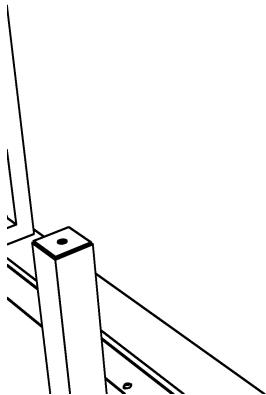
- 4** Fit the modesty panel **4** at the back legs. Its end tabs bend inwards and sit against the inside of the legs. From inside the desk, fix with 4 screws **(A)**, 2 per side.



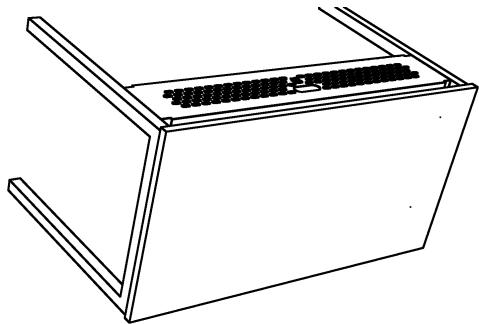
- 5** Now that the leg frames and the modesty panel are fitted, tighten the 6 rail screws **A** fully, clockwise.



- 6** Screw a glider **C** into the end of each leg, clockwise, by hand.

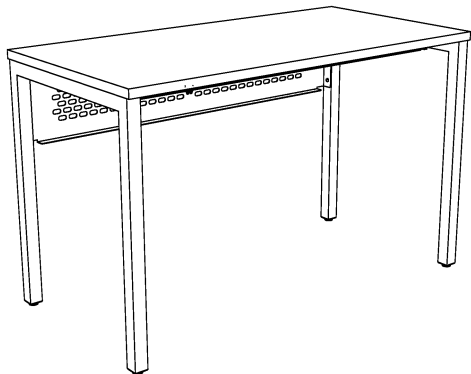


- 7** With 2 people, turn the desk upright. Turn the gliders to level the desk.





Done! Check that all screws are tight.



Safety Precautions!

- Assemble with 2 people; the top is heavy.
- Assemble on a soft surface to protect the top.
- Do not stand or sit on the desk.
- Check the screws regularly and re-tighten.
- Use on a level floor; adjust the gliders.

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